	Work Order ID 64324 Thursday, December 02, 2010 11:16:34 AM							-				Page 1
Item ID: Revision ID:	D412-702-10	)3B		Accept					Setup			
Item Name:	Harness Assen	nbly								Stop		
Start Date: Required Date: Reference:	12/2/2010 12/9/2010	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item I Customer:	D:					·	
Approvals:	Process Pla	ın: WF	Date: 10-12-0	→ Tooling:	D	ate:			Run	Start		
	QC:		Date:	_ SPC (Y/N):		ate:				Stop		
Sequence ID/ Work Center II	)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr										01-
D412-7-52												Pto-
100		•		0.00				4	200		2/2	
Small Fab		Memo		0.00				/-		/-	<u> </u>	
Small Fab		Assemble as	per dwg ICA D412-702	p.79						~		
110   <b>                                 </b>		QC5- Inspect part compl	eteness to step on W/O	0.00	ì							

| 1111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111 | 111

Quality Control

Memo

0.00 Dializ

120

Packaging

Memo

0.00

0.00

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-103B CHG001
Location:
PPP Rev:

w/o: 6ℓ	1324	WORK ORDER CHANG	ES				
DATE	STED	Perm. Jame PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
collabor		up Dote bose box to have correct info.	M	10.12.03			Sulsalie

Part No: <u>D412-702-103B</u> PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B		Verification	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto				
								1				
							ii.					
							:					

Work Order ID 64324

Thursday, December 02, 2010 11:16:34 AM



Page 2

Item ID:

D412-702-103B

Accept

Tool # Plan

Code

Setup Start

**Revision ID:** 

Item Name: Harness Assembly

**Required Date: 12/9/2010** 

**Start Date:** 

12/2/2010

Start Qty: 1.00

Req'd Qty: 1.00

**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan: \_\_\_\_

Date:

Date:

Tooling:

**SPC (Y/N):** 

Set Up/

Date:

Tool ID

Date:

Run

Reject

Qty

Start

Stop

Stop

Reject

Number

Accept

Qty

Insp.

Stamp

Sequence ID/

**Work Center ID** 

130

OC

Operation Description

QC: \_\_\_\_

QC21- Final Inspection - Work Order Release

Memo

**Run Hours** 

0.00

Quality Control

0.00

10/12/03 A) MV 10/1209

W/O:			WORK ORDER CHANGES										
DATE	STEP	PROC	CEDURE CH	IANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
										- 1 Sugar sp			
Part No: PAR #:							R: Yes N	o <b>DQA</b> :	:				
Resolution:		esolution:	Disposition: Q				N/C Clo	sed:		Date:			
NCR:		W	WORK ORDER NON-CONFORMANCE (NCR)										
DATE	STEP	Description of NC Section A	<b>Initial</b> Chief Eng	Corrective Actio	Action Sect n Description Chief Eng	ion B	Sign & Date	Verifica Section		Approval Chief Eng	Approval QC Inspector		
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	<b>S</b> .												
								1					

## **Picklist Print**

Thursday, December 02, 2010 11:16:34 AM

Work Order ID: 64324

Parent Item:

D412-702-103B

Parent Item Name:

Harness Assembly



**Start Date: 12/2/2010** 

Required Date: 12/9/2010

Page 1

Start Oty: 1.00

Required Oty: 1.00

Comments:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure		Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10LL 	FO HOW ORNER DISTRICT	Purchased	No			100	Each	4,131.000	4	4	s /12/	100	
				Location	<u>1</u>	Loc (	<u>Oty</u>	Loc Code					
				ST349			4131				_		
	,				19085	•	472		_		_		
2.550			•		19600		3659			-4	_		
03573-8 		Manufactured	No			100	Each	7.0000		1	10/1	2/0.	2
				Location	<u>1</u>	Loc (	Qty	Loc Code					
				ST244			7						
					57225		1				_		
					62465		6		_		_		
3579-045		Manufactured	No			100	Each	8.0000	I	1	10/10	2/0=	₹
				Location	<u>1</u>	Loc	Qty	Loc Code					
				ST272A			8						
					59039		8		_	7	_		
.62		Purchased	No			100	Each	31.0000	1	5	/a/1	2/0	/ ユ
				Location	<u>1</u>	Loc	Qty	Loc Code		// -			
			-	ST243A			31		•				
			•		110957		1		_		_		
					113878		30		_	-I	_		

	1	<del></del>											
W/O:			WO	RK ORDER CHANGE	ES								
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
									,				
<del></del>													
Part No	:	PAR #:	Fault Cated	jory:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	Date: _					
		esolution:	Disposition	n:	_ QA: N/C C	losed:		Date: _					
NCR:			WORK ORDER NON-CONFORMANCE (NCR)										
DATE		Description of NC			ection B Verifica			Approval	Approval				
DAIE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector				
					-								
					ų.								
	1					1							

Thursday, December 02, 2010 11:16:34 AM

Work Order ID: 64324

Parent Item:

D412-702-103B

Parent Item Name: Harness Assembly

MS21042L3

Purchased

No

No

Nut

MS24693-S272 Purchased

Screw

**Start Date: 12/2/2010** 

**Required Date: 12/9/2010** 

Start Qty: 1.00

Required Qty: 1.00

Loc Code

1,319.000

Loc Qty Location ST300 1319 114784 323 115835 996 100 Each

100

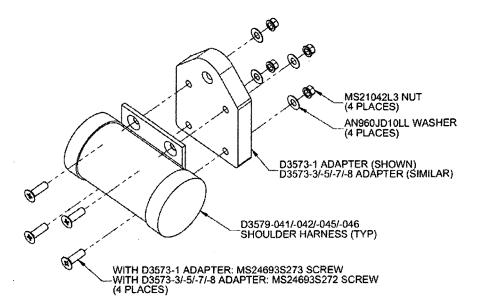
Each

113.0000

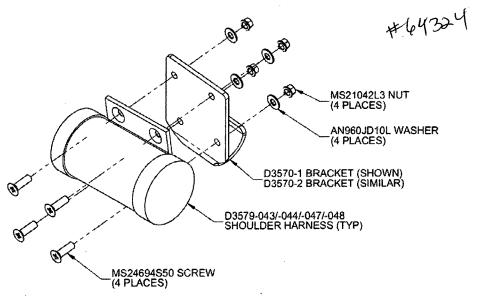
Location Loc Qty ST288 113 111548 112492 12 115835 100

Loc Code

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	CEDURE CH	ANGE	E	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			· · · · · · · · · · · · · · · · · · ·										
<u>-</u>						_							
•													
Part No	•	PAR #:	Fault Cat	egory:	NCR:	Yes N	lo <b>DQ</b>	A:	_ Date: _				
Resolution:		Disposition:			I/C Clo	sed:		Date: _					
NCR:			VORK ORI	DER NON-CONFORM	ANCE (	NCR)							
DATE	STEP	Description of NC		Section B Verific				Approval	Approval				
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	•	Sign & Date	Sect	ion C	Chief Eng	QC Inspector			
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DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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25-00-00

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W/O:			W	ORK ORDER CHANGES	3				
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									-
							. :		
Part No	:	PAR #:	Fault Cat	tegory:	NCR: Yes	No DQA	<b>4</b> :	_ Date: _	
	R	esolution:	Disposit	on:	QA: N/C CI	osed:		Date: _	
NCR:		V	WORK ORI	DER NON-CONFORMAN	CE (NCF	R)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Sign 8			Approval Chief Eng	Approval QC Inspector
						1	ŧ		